

Work Order ID 53557

November 9, 2009 10:15:32 AM

Page 1

Item ID: K607-041

Revision ID:

Item Name: Kit Basket D350-607-041

Start Date: 11/09/09 Start Qty: 2.00

Required Date: 11/13/09 Req'd Qty: 2.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIA-D350-607

REV F

11/09/11

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/11/9 SDR

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

EB 09/11/11

28

120

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

0.00

Packaging

CHG 008

109/11/11 (2)

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Page 2

Item ID: K607-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Kit Basket D350-607-041

Start Date: 11/09/09 Start Qty: 2.00



Cust Item ID:

Required Date: 11/13/09 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/11/11
MF
09-11-11

Picklist Print

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Page 1

Work Order ID: 53557

Parent Item: K607-041

Parent Item Name: Kit Basket D350-607-041

Start Date: 11/09/09

Required Date: 11/13/09

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2230-1RevG

Manufactured

No

100

Each

153.0000

8.0000



9/11/09

Lug

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

153

51566

153

100

Each

225.0000

8.0000

D2230-3RevG

Manufactured

No



8x50

9/11/09

Lug

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

27

51568

27

Main Warehouse

ST176

198

51428

198

100

Each

15.0000

2.0000

D2324RevC

Manufactured

No



8x50

9/11/09

Strut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

47563

3

51750

12

2x50

Picklist Print

November 9, 2009 10:15:30 AM

Work Order ID: 53557

Parent Item: K607-041

Parent Item Name: Kit Basket D350-607-041

Start Date: 11/09/09

Required Date: 11/13/09

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2732RevB1		Manufactured	No			100	f	39.6090	4.0000			
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Rubber Extrusion

(A2732-030)

cut (8) at 3.00" as pending

Moelulio

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

39.609

38509

24.62

43118

14.989

5x

8x each

AN4-12A		Purchased	No			100	Each	461.0000	10.0000			
---------	--	-----------	----	--	--	-----	------	----------	---------	--	--	--



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

461

105143

1

111605

13

111925

87

112314

300

6071

60

10x50

Picklist Print

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Page 3

Work Order ID: 53557

Parent Item: K607-041

Parent Item Name: Kit Basket D350-607-041

Start Date: 11/09/09

Required Date: 11/13/09

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN415A

Purchased

No

100

Each

410.0000

16.0000

Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

410

111295

110

113121

300

100

Each

4,361.000

52.0000

AN960JD4T6

Purchased

No

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4361

108161

503

110523

340

111279

101

111916

482

112314

2935

16941

0

November 9, 2009 10:15:30 AM

Shop Packet Print

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Picklist Print

November 9, 2009 10:15:31 AM

Work Order ID: 53557



Parent Item: K607-041



Parent Item Name: Kit Basket D350-607-041

Start Date: 11/09/09

Required Date: 11/13/09

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS2104214		Purchased	No			100	Each	5,764.000	26.0000			



Nut



9/9/11

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5764	
110507	184	
111827	5571	
112314	9	
15924	0	

26x5

25.7 PARTS LIST

Qty -041	Qty -043	Part Number	Description
X		D350-607-041	HELI-UTILITY-BASKET
	X	D350-607-043	HELI-UTILITY-BASKET
2	5	D2022-101	SPACER
1	1	D2221	BASKET BASE ASSEMBLY
4	4	D2230-1	LUG
4	4	D2230-3	CLAMP
1	1	D2258-200	LABEL
1	1	D2324	STRUT
1	1	D2332-041	PROP ASSEMBLY
1		D2512	BASKET LID ASSEMBLY
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
2	2	D2537	BUSHING
4	4	D2856-400-720	ABRASION STRIP
2	2	D2931	BUMPER
	1	D2989-041	BASKET LID ASSEMBLY (OUTSIDE)
	1	D2989-043	BASKET LID ASSEMBLY (INSIDE)
2	2	AN3-16A	BOLT
2		AN4-7A	BOLT
5	5	AN4-12A	BOLT
8	10	AN4-13A	BOLT
7	7	AN4-22A	BOLT
		AN4-24A	BOLT
4	4	AN5-17A	BOLT
2	2	MS20600AD4W3	RIVET (OR CR9163-4-3)
28	40	AN960JD416	WASHER
2	2	AN960JD416L	WASHER
4	4	AN960JD516	WASHER
2	2	AN960JD8	WASHER
4	4	AN970-4	WASHER
2	2	MS21042L3	NUT (OR MS21042-3)
17	22	MS21042L4	NUT (OR MS21042-4)
4	4	MS21042L5	NUT (OR MS21042-5)

REFERENCE ONLY

53557

DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-607 REV. F

REF CANADIAN STC: SH94-14

FAA STC: SR00213NY

FOR THE FOLLOWING D350-607-XXX HELI-UTILITY-BASKET INSTALLATIONS, INSTALL THE D2732-030 RUBBER CUSHIONS UNDER THE D2230-1/-3 CLAMPS AS SHOWN IN FIGURE 1. THE D2856-400-720 ABRASION STRIPS HAVE BEEN REMOVED FROM THE D350-607-XXX HELI-UTILITY-BASKET KITS.

TABLE 1: D350-607-XXX KITS WITH D2732-030 RUBBER CUSHION

INSTALLATION	CHG NUMBER
D350-607-041	007 OR LATER
D350-607-043	004 OR LATER
D350-607-045	002 OR LATER
D350-607-047	002 OR LATER

AMEND PARTS LIST AS FOLLOWS:

REMOVE:

Qty -041	Qty -043	Qty -045	Qty -047	PART NUMBER	DESCRIPTION
X				D350-607-041	HELI-UTILITY-BASKET
	X			D350-607-043	HELI-UTILITY-BASKET
		X		D350-607-045	HELI-UTILITY-BASKET
			X	D350-607-047	HELI-UTILITY-BASKET
4	4	4	4	D2856-400-720	ABRASION STRIP
8	8*	8	8*	AN4-13A	BOLT

*NOTE: FOR D350-607-043/-047 INSTALLATIONS, QTY (2) AN4-13A BOLTS USED FOR INSTALLATION OF THE SPLIT LID ARE STILL INCLUDED

ADD:

Qty -041	Qty -043	Qty -045	Qty -047	PART NUMBER	DESCRIPTION
X				D350-607-041	HELI-UTILITY-BASKET
	X			D350-607-043	HELI-UTILITY-BASKET
		X		D350-607-045	HELI-UTILITY-BASKET
			X	D350-607-047	HELI-UTILITY-BASKET
8	8	8	8	D2732-030	RUBBER CUSHION
8	8	8	8	AN4-15A	BOLT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 07.11.14
CERT. NO.: SH94-14
ISSUE NO.: 4

B	D2732-030 IS NOW STANDARD ON -041/-043/-045/-047; DSI 9380-011 UPGRADE OPTION FOR PREVIOUS CUSTOMERS	PH	07.11.14
A	NEW ISSUE	MB	07.06.06
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9380	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		RUBBER CUSHION KIT	NTS
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